



Spare part	Code	Article	Qty
①A	8610087	Eleon MAN Glass SP	1
		Glass MAN	1
		Emergency hammer	1
		Acrylic foam tape for hammer	1
		Locking beaded tie	1
		Edge cover	1
		Glass attachment top nut	4
		O-Ring	4
		Dome attachment frame upper	4
		Dome attachment frame lower	4
		Lock pin	4
		EPDM washer	4
①B	8610138	Eleon MAN Glass 50% SP	1
		Glass MAN 50%	1
		Emergency hammer	1
		Acrylic foam tape for hammer	1
		Locking beaded tie	1
		Edge cover	1
		Glass attachment top nut	4
		O-ring	4
		Dome attachment frame upper	4
		Dome attachment frame lower	4
		Lock pin	4
		EPDM washer	4
②	8610088	Eleon electronic mechanism SP	1
		Tilt lever	1
		Main lever	2
		Cylindrical pin	1
		Starlock washer	2
		Threaded shaft assembly	1
		Cotter pin	1
		Motor	1
		Motor cable harness	1
		Motor fixing plate	1
		M3x8 Screw	4
		Motor cover	1
		Power transfer gear	1
		Manual closing gear	1
		Bearing 4x12x4	1
		Bearing 5x13x4	1
		Lock pin	1
		Dome attachment frame lower	1
③	8610089	Eleon MAN cable harness SP	1
④	8610090	Eleon MAN ECU SP	1
⑤	8610091	Eleon sealing SP	1
⑥	8610135	Emergency hammer SP	1
		Emergency hammer	1
		Locking beaded tie	1
		Acrylic foam tape for hammer	1
⑦	8610136	Eleon lock pin for glass SP	4

Spheros-Parabus	MAN
8610030	36. 73120-6035
8610118	34. 73120-6000

2	Motor cable harness added	13.09.18	JRi	COd
1	EPDM washers added	24.04.18	JRi	Wha
A	First issue	16.04.18	JRi	COd
A1	A2	mod	mod	mod
Zulässige Abweichung für Maße ohne Toleranzangaben PERMISSIBLE DEVIATION OF DIM WITHOUT TOLERANCES		DIN		
Kontrolle nach Prozessfähigkeit CONTROL AFTER PROCESSABILITY		Merkstoff MATERIAL		
Ausschlaglast vermeiden NO TO BE AGESD		Klassifizierung CLASSIFICATION		
Korrekturen REVISIONS		Merkstoff-Nr. MATERIAL-NO.		
Date	JRi	JRV	Maßstab SCALE	Benennung / PART NAME
17.1	18.1	18.1	1:5	ELEON MAN spare parts
2017	MOD/DRW	CHECK	APP	
Valeo Thermal Commercial Vehicles Finland Ltd		8610134 A		
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