

# **HEATING SYSTEMS**

# **THERMO E** 200/320

Operating and service instructions



# **General Information**

Dear Spheros Customer,

We assume that the operation and function of your new heater will have been explained to you properly and to your complete satisfaction by the installing workshop / service outlet. This owner's handbook is designed to give you a brief summary of how to use the Thermo E 200 and Thermo E 320 heaters.

The heaters Thermo E 200 and Thermo E 320 are adjusted in the factory and can be used unlimited without a change of the CO2 adjustment up to an altitude of 1500 m above MSL and up to 2000 m above MSL if that is a short stay in such conditions (pass crossing, break).

In case of a permanent heater operation above 1500m the CO2 setting should be readjusted, due to a negative change of the exhaust gas values in result of the decreased air density.

# Service and safety instructions

For the heaters exist a type approval according to ECE Regulations R122 (Heater) and R10 (EMC).

The heaters must be installed as described in the attached installation instructions. The installation must be checked pursuant to the statutory regulations governing installation work. Further details are given in the installation instructions.

The year in which the heater is used for the first time must be permanently marked on the heater's model plate by removing the inapplicable year numbers.

When the coolant used in the vehicle's engine is renewed, after bleeding the vehicle's cooling system, pay attention to bleeding the heater carefully. Top up the coolant as described in the instructions supplied by the vehicle manufacturer.

Ensure that all existing shut-off devices in the fuel lines (supply and return) and in the lines to the water circuit are open before the heater is used for the first time.

Check the openings for the combustion air intake and exhaust outlet regularly and clean them if necessary.

Switch off the auxiliary heating system before refueling.

In the case that the fuel tank was completely emptied and air is in the fuel lines, prefill the fuel lines if possible. Otherwise the bleeding procedure may cause a heater lock-out in result of several un successful heater starts. In that case the heater must be reset in a special workshop.

The fuse upstream must not be pulled during heater operation.

If the fuse upstream is blown, the heater is to be switched off and the wiring harness is to be disconnected from the vehicle's electrical system. It is essential to investigate the cause of the fuse activation in a workshop and to remedy the failure. Only then the fuse can be replaced and the heater reconnected to the vehicle's electrical system.

The usage of fuses of other current capability is not permitted and leads to the invalidation of the heater operating license.

# The heater must not be operated:



Risk of fire, explosion and asphyxiation

- at filling stations and other refueling points.
- if the heater or its exhaust outlet is in locations where inflammable vapors or dust may form (e.g. close to fuel, coal, wood dust or cereal storage facilities).
- if the heater or its exhaust outlet is located close to inflammable materials for example dry grass and leaves, cartons, paper etc.
- in enclosed areas (e.g. garages, hall without a suck off facility), not even if the digital timer or Tele Start is used.
- If the exhaust outlet of the heater is partial or fully obstructed (e.g. by soil or snow, as it may occur while move the vehicle backwards).

#### The heater must not:



- be exposed to temperatures exceeding 110°C (storage temperature). Exceeding this temperature may result in permanent damages.
- be operated without at least 20% of a brand name antifreeze in the heating system water.

#### The heater must:



- be operated using the fuel type shown on the model plate and the rated voltage shown on the model plate. Particularly the limitations of the different fuel qualities in regard of operation temperature shall be considered.
- undergo an annual maintenance by Spheros trained personnel. Especially wear parts (drive motor, high pressure atomizer nozzle, fuel pump including the solenoid valve, combustion chamber and fuel filter) are to be checked for condition according to the workshop manual and replaced if necessary.
- be shut down and the fuse shall be removed in the event of extensive smoke development, unusual combustion noises or fuel odors. The heater must not be used again until personnel trained by Spheros have examined it.
- be operated at least once per month for 10 minutes when the engine is cold. At the latest when the cold weather season starts the heater must be inspected in the context of the annual maintenance by an expert.

# Liability claims:

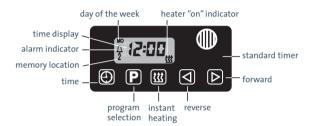


- Failure to follow the installation instructions and the notes contained therein will lead to all liability being refused by Spheros. The same applies if repairs are carried out incorrectly or with the use of parts other than genuine spare parts. This will lead to the invalidation of the type approval for the heater and therefore of its homologation / EC type licence.
- Liability claims can only be made if the claimant has verifiably considered all the servicing and safety instructions.

# **Heater operation**

The water heater can be switched on using either a switch or timer. Before you switch on the heater set the vehicle's heating system to "Warm".

# Standard timer



#### General

The standard digital timer enables you to preset the start of the heater operation up to 7 days in advance.

It is possible to program 3 different starting times, only one of which can be activated.

The standard digital timer features a wake-up alarm function.

When the ignition is switched on, the timer displays the current time and the day of the week. When the heater is switched on, the display and the buttons are illuminated.

After the power supply has been connected, all symbols on the display

will flash. The current time and weekday must be set.

#### Operation

The timer can be operated in that all flashing symbols can be adjusted by means of the ◀ and ▶ buttons. If the buttons are not pressed within 5 seconds, the time displayed will be stored. If the ◀ and ▶ buttons are pressed for more than 2 seconds, the fast time-setting mode is activated. If the ignition is switched off while the heater is operating in the continuous mode, the remaining operating time of 15 minutes is displayed and the heater continues to operate for this period of time.

## Switching the heater on

Manually: by pressing the button (continuous heating mode)
Automatically: by programming the heater starting time

### Switching the heater off

Manually: by pressing the button Automatically: by programming the operating time

With the heater running: by programming the remaining operating time

### Setting time/day of the week

Press the button for more than 2 seconds - time of the day is flashing - and set the clock using the and buttons. Day of the week is flashing - adjust the day of the week.

# Viewing the time

With the ignition switched off: press the button

### Programming heater starting time

Press the button - the memory location is flashing - using the and buttons, set the heater starting time. Day of the week is flashing - set the day of the week. By repeatedly pressing the button, memory locations 2 and 3 can be programmed or the time display mode can be reached.

### Recalling/erasing preset times

Repeatedly press the Debutton until the desired memory location is displayed. To erase the preset time, press the button several times until the time of the day is displayed instead of the memory location.

# Programming duration of operating time

The heater must be switched off. Press the dbutton for 3 seconds - operating time is flashing - and set the desired operating time (10 to 120 minutes) using the day and buttons.

# Setting the remaining operating time

Set the desired remaining operating time (1 to 120 minutes) using the 4 and b buttons. The remaining operating time refers to the time the heater still continues to remain in operation. It can only be changed while the heater is in operation and the ignition switched off.

# Setting the wake-up time

A wake-up time can only be programmed on the standard digital timer. The wake-up time is not bound to a specific day of the week. Repeatedly press the button until the bell symbol appears on the display. Set the desired wake-up time using the and buttons. The alarm clock turns off after 5 minutes or when one of the buttons is pressed.

# Recalling/erasing the wake-up time

Repeatedly press the putton until the bell symbol appears on the display read off wake-up time. To erase the wake-up time: press the button until the bell symbol is no longer visible on the display.

#### Remote control

Possible by means of an optional external "instant heating" button

# Malfunction

 $During all \ active \ operating \ phases \ of the heater, all \ components, the \ operating \ voltage \ and \ functional \ irregularities \ are \ monitored \ and \ recorded.$ 

A malfunction causes the heater to terminate its operation by a fault shutoff and to go into the fault lock-out mode to prevent the heater from an automatic combustion restart. At the same time the operation indicator begins to flash with a specific code.

#### The fault lock-out occurs:

- o undervoltage
- o if combustion was not established during start-up
- o if the flame extinguishes during operation
- o extrinsic light
- o if the control device itself has failed or peripheral components are defective

### Variants to reset the heater after a fault lock-out:

- 1. Switch off the heater and then turn it on again.
- Reset the control device, e.g. through disconnecting it from the power supply.

Additional to the fault lock-out a heater lock-out occurs if safety related components are affected.

#### The heater lock-out occurs:

- o overheat protection has been activated, is disconnected or defective
- o water temperature sensor is defective
- o solenoid valve is defective
- o flame guard is defective (integrated in the control device)
- repeated malfunctions (8 sequential fault lock-outs)
- o repeated flame interruptions
- o flame within the purge cycle

In case of a heater lock-out, the heater is to be maintained and released by Spheros trained personnel.

# Flash code

The kind of malfunction is indicated from the operating indication light through a flash code. The flash code is immediately generated after detection of the malfunction and will be kept until the heater is freed.

The flash code comprises of a sequence of 5 short flashes depicting the break and a defined number of long pulses corresponding to the malfunction number, which are to be counted. After that the cycle starts with 5 short flashes again and so on.

The meaning of the number of long pulses is shown in the table below.

#### Table: Flash codes

No. of Long pulses	Description of malfunction
0 1 2 3 4 5 6 7 8 9 10 11	Control Device malfunction No start within the safety time Flame interruption Undervoltage / overvoltage Extrinsic light before starting or within the purge cycle Flame guard defective Temperature sensor / overheat protection defective Solenoid valve defective Combustion air fan motor defective / nozzle pre-heater defective Circulating pump defective Overheat protection has been activated Electronic ignition unit defective Heater fault lock-out (caused by several malfunctions or flame interruptions)





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